


Mumby Manufacturing Ltd.

INSTALLATION INSTRUCTIONS

MUMBY REMOVABLE BALL GOOSENECK HITCH

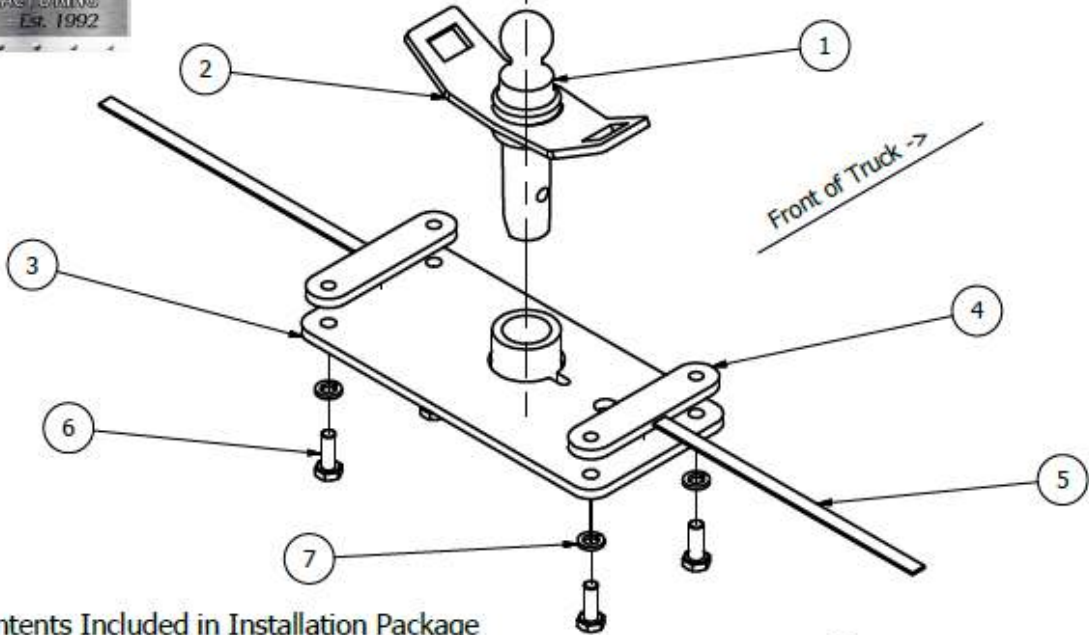
Model MUM – 14D25

(Fits 2014 and newer Dodge 2500 Trucks)



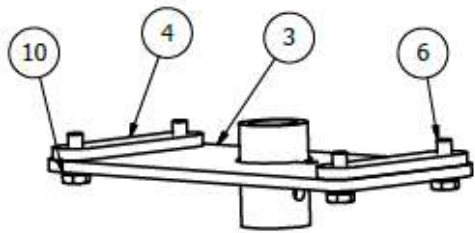
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MUMBY REMOVABLE BALL GOOSENECK HITCH
MUM-14D25
Fits Dodge 2500 Trucks 2014 & Newer

Installation Overview



Contents Included in Installation Package

PARTS LIST			BOLT PACKAGE			
ITEM	QTY	DESCRIPTION	ITEM	QTY	STANDARD	DESCRIPTION
1	1	Hitch Ball	6	4	5/8" x 1.75"	Hex Head Bolts
2	1	Safety Chain Plate	7	4	5/8"	Lock Washers
3	1	Center Plate				
4	2	Threaded Plate				
5	2	Welded Handle				



Close Up View of Bolted Assembly

1. From underneath truck, mark the centre of the 3-1/4" hole in factory installed cross member above rear axle. Drill 1/8" pilot hole through mark.
2. From top of truck box floor, mark two pilot holes. Measure distance between front of truck box and centre pilot hole and make an "X" the same distance from the front of the box, 5" and 5-3/4" from centre pilot hole towards passenger side of truck box.
3. Drill a 1/2" hole at the 5" and 5-3/4" marks through the floor and the factory cross brace.
4. Using a 3-1/4" hole saw, drill a hole using the centre pilot hole as the guide through the truck box floor.
5. From under the truck, lower the tail pipe by removing the rubber tail pipe mount from the hanger.
6. From each side of the truck over the rear axle approximately, slide a threaded plate between the frame and the truck box floor.
7. With the handles attached to the threaded plates, line the threaded holes up with the holes in the factory cross member.
8. Lift the ball receiver plate into place and secure it to the threaded plates with the (4) 5/8" bolts and lock washers provided. Note: The receiver bushing is not centered front to back. The end where the bushing is closer to the edge goes to the front.
9. Check to ensure ball socket is centered in hole.
10. Tighten bolts the bolts securing the ball receiver plate.
11. For proper maintenance, the ball **MUST** be removed regularly and the shank of the ball and the locking pin cleaned and lightly coated with a light lubricant. Periodic lubrication and cleaning of the ball shank is necessary for your removable ball hitch to keep performing properly.

Components in the MUM – 14D25

Center Box

Part# 950

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